



TEX-105-E

Determining Plastic Limit of Soils



Why

To determine the moisture content at which soil cannot be remolded without cracking.



When

For Type A embankment, untreated base, treated new base, when required on the plans, or plasticity index is required.

- Specification 132
- Specification 247



How

Equipment

- Porcelain mixing dish
- Plastic Limit Rolling Device (PLRD)
- Scale
- Oven maintaining $230 \pm 9^\circ\text{F}$.
- Plaster of Paris disks
- Rolling surface, if not using the PLRD

Procedure

- Use 20 g prepared in accordance with Tex-104-E
- Reduce the water content by putting in between two plaster of Paris disks, fan, or hand rolling on surface that will not contaminate the sample.
- Select four or five 1.5 - 2 g portions.
- Place a few portions in the PLRD evenly spaced apart and roll at a rate of 80-90 strokes per minute,
- Take no more than two minutes to deform the material to $1/8 \pm 0.02$ in
- Recombined back together, knead and reform into starting portion size.
- Repeat until the portions can no longer be rolled into 1/8 in threads.
- Put portions into a tared container and immediately cover.
- Collect a minimum of 10 g of rolled material.
- Weigh and record the material and container to the nearest 0.01 g. Record as A
- Place into an oven at $230 \pm 9^\circ\text{F}$ and dry to constant mass.
- Weigh and record dry weight of sample and container. Record as B



Action

- Calculations
 - Weight of water: $W = A - B$
 - Plastic Limit: $PL (\%) = 100 \times [W \div (B - C)]$
 - Report plastic limit to the nearest whole percent.
- A = Weight of wet soil + tare, g
B = Weight of dry soil + tare, g
C = Weight of tare, g